## www.supergroups.com.au PRAT # 2677

This form is to be completed in accordance with the Hazard Management Policy/Procedure and Plant and Equipment Safety Management Policy/Procedure. (existing controls) eg L, M, H, VH highest score

and model) (Include name Location: INFORMATION ABOUT THE ITEM OF PLANT/EQUIPMENT, ITS LOCATION AND THE PEOPLE COMPLETING THE RISK ASSESSI KUBOTA U17-3HG EXCAVATOR For further information please refer to the OHS Regulations Part 3 Plant Owner of Plant: S & S EQUIPMENT HIRE AND SALES **SERIAL NO: 59234 HOURS:** 1.2 Overall risk rating (1 yr, from RISK ASSESSMENT) Review date: 21/08/2024 21/08/2023

Current Photo of machine being assessed. Purpose of Plant: | CIVIL CONSTRUCTION Registration required? Other competency required? Supervisor assessment required? Licence/ Trade certificate required? Include in Safe Operating Procedure Induction required for this plant, Yes REGISTRATION/LICENCES S Yes S Yes (Refer Appendix B) Standard to be used for further OHS Legislation and/or Australian OHS Regulations (2017) Divisions: reference. industrial machines AS 1788 Abrasive wheels AS 4024 - 2014 Safety of machinery AS 60204.1 electrical equipment for Part 3 Plant (including)3.2.25 Plant with moving parts 2.10 Noise Training, Induction, Supervision 1.3 Information, Instruction, 1.2 OHS Responsibilities 3.2.17 Control of risk 3.2.15 Hazard Management LEGISLATION Operator: Consultant: AIDEN BRAND-OLIVER HSR: HSO/Manager: Assessor: CARL HAWORTH Date Assessed: 21/08/2023 (Signature) RISK ASSESSMENT TEAM (Name) CARL HAWORTH

Are there adequate fire extinguishers fitted?  NO Is there a working travel alarm fitted?  Yes. Is there a working flashing beacon?  Yes.	Are emergency stop buttons adequate?  \times Yes (within easy reach and clearly marked)  \times No  Other issues  NA	Can the following items become entangled (eg in moving parts)?    Yes	Hazard Identified Likelihood	LEGEND  □ EI = Elimination □ Su = Substitution □ En = Engineering □ PF
		eg in moving parts)	od Consequence	ls = Isolation Ad = Administration PPE = Personal Protective Equipment
		MEDIUM	Score	quipment
		When in operation, pedestrians to keep clear	Comments (ie when and where hazard is present, task/activity)	
	□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□	□ □ Su □ Sad	Hierarchy of control	
	Customer to organise installation of any others if required.	Warning decals in place. Guards are installed. Engine covers are fitted. Induction.	Current Controls	
z z z	z	z	Action required Y/N	

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Travel alarm and beacon fitted

Neutral start switch fitted.

Hierarchy of control

**Current Controls** 

Action required Y/N

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Induction.

Warning decals fitted.

Z

Do not lift above personnel decal fitted.

Seatbelt fitted.
Handrails fitted.
SWL decals fitted

ROPS/FOPS structure fitted

Pedals are non-slip.
Warning decals fitted.
Park brake operational.
Control pod operational.

**⊠**PPE

0005	LEGEND  EI = Elimination  Su = Substitution  En = Engineering	Is = Isolation Ad = Adminis	Is = Isolation Ad <sup></sup> Administration PPE = Personal Protective Equipment	Equipment	
	Hazard Identified	Likelihood	Consequence	Score	
Can	Can anyone be injured from an electrical shock?  Water near equipment	trical shock			
	Plant located near or in contact with exposed live electrical conductors	UNLIKELY	MAJOR	MEDIUM	
	Leads/switch in poor condition  Overhead and underground				
]	0 11 00				
	Other issuesNo				
	NA				
Can	Can anyone be injured by an explosion?	ion?			
$\boxtimes$	Gas	UNLIKELY	MAJOR	MEDIUM	
	Vapour				
	Dust				
	Liquid				
	Other issues				
	No				
	NA				

	Bridge	
☐ Vapour ☐ Dust ☐ Liquid ☐ Other issues ☐ No ☐ NA	Water near equipment     Plant located near or in contact with exposed live electrical conductors     Leads/switch in poor condition     Overhead and underground wires     Other issues     No     NA  Can anyone be injured by an explosion?	Can anyone be injured from an electrical shock?
UNLIKELY	UNLIKELY	trical shock
MAJOR	MAJOR	Consequence ical shock?
MEDIUM	MEDIUM	Score
When inspecting battery. When filling with fuel	Working near high voltage services. Inspecting battery and leads. Digging near underground services.	Comments (ie when and where hazard is present, task/activity)
N N N N N N N N N N N N N N N N N N N	⊠ ⊠ ⊠ ⊡ EI	Hierarchy of control
No smoking around machine. Diesel only decal fitted. Care to be taken when inspecting battery. Induction.	Dial Before You Dig decal fitted. Look Up & Live decal fitted. Insulated electrical system. Induction.	Current Controls
Z	z	Action required Y/N

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Can any	Can anyo    Can anyo   Pla   Pla   Olt	Can anyo	
Can anyone suffocate due to:  Lack of oxygen  Atmospheric contamination Engulfment Other issues No NA	Can anyone be struck by moving objects due to:    Plant/materials being ejected   UNLIKELY     Plant/material movement     Other issues     No	Can anyone be burnt due to friction?  Contact with moving parts or surface of the plant  Material handled by the plant  Other issues  No  NA	Hazard Identified
RARE	Jjects due to UNLIKELY	,	Likelihood
MAJOR	MAJOR		Consequence
MEDIUM	MEDIUM		Score
When working in confined spaces operator may be overcome by exhaust fumes.	Load may shift, pedestrians to keep clear 30 metres. Unexpected plant movement		Comments (ie when and where hazard is present, task/activity)
N PPE	□ EI □ EI □ PPE	PA S E S E	Hierarchy of control
Training for confined spaces must be completed before undertaking this type of work. Induction.	Travel alarm and beacon fitted.  Keep clear decals fitted.  Swing area decals fitted.  Induction for correct operation.  ROPS/FOPS structure fitted.		Current Controls
z	Z	Z	Action required Y/N

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LEGEND

	Of the state of			
Hazard Identified	Can anyone be burnt due to:	High/low temperature  Naked flame Steam Laser beams Other issues No	Can anyone be affected by temperature extremes?  Exposure to high temperature Exposure to low temperature Other issues No NA	Can anyone slip, trip or fall due to:  \times The location of the plant \times Uneven work surfaces \times Lack of safe guards (eg rails) \times Slippery work surfaces \times Other issues \times No
Likelihood		UNLIKELY	RARE	POSSIBLE
Consequence		FIRST AID	FIRST AID	FIRST AID
Score		MEDIUM	LOW	MEDIUM
Comments (ie when and where hazard is present, task/activity)		When inspecting radiator. On exhaust.	When working in extremes of temperature.	When working on uneven ground. When entering and exiting plant.
Hierarchy of control		A S S E E S S E E	N N N N N N N N N N N N N N N N N N N	PPE SC EI
Current Controls		Hot coolant decal fitted. Hot exhaust decal fitted. Exhaust located out of reach of operating position, and all pedestrians to keep clear.	Sunscreen to be worn. Appropriate clothing to be worn. Induction and training.	Seatbelts must be worn at all times.  Maintain 3 points of contact when entering or exiting machine.  Handrails fitted.  Safety decals fitted.  Steps to be kept clean.
Action required Y/N		z	z	Z

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Can anyone come into contact with fluids or gases under high pressure due to:    Failure of the plant	fluids or gas UNLIKELY POSSIBLE	Consequence es under high p MAJOR  PERST AID	Score MEDIUM MEDIUM	Comments (ie when and where hazard is present, task/activity)  to:  Hydraulic hoses may burst.  Radiator hoses may burst.  Long periods of operation	Hierarchy of control	High pressure fluid decals fitted. Hose clamps fitted. Hose covers fitted. Hoses in good condition and correct maintenance to be continued. Ergonomic and adjustable seat fitted. Low stress controls fitted. Control knobs easy to reach. Operator to take correct break periods.	required Y/N
☐ Failure of the plant ☐ Nature of the plant ☐ Other issues	UNLIKELY	MAJOR e to:	MEDIUM	Hydraulic hoses may burst. Radiator hoses may burst.	N N N N N N N N N N N N N N N N N N N	High pressure fluid decals fitted.  Hose clamps fitted.  Hose covers fitted.  Hoses in good condition and correct maintenance to be continued.	z
	POSSIBLE	FIRST AID	MEDIUM	Long periods of operation	N N N N N N N N N N N N N N N N N N N	Ergonomic and adjustable seat fitted.  Low stress controls fitted.  Good lighting fitted.  Control knobs easy to reach.  Operator to take correct break periods.	z
Is there a current operators manual?	<b>,</b>						Z
YDG							2

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Chemicals   Chemicals   Chemicals   Consequence   Conseq								
other hazards?  Working in confined spaces.  Long periods of operation  Sen Su Falls below 85Db limit.  Hearing protection decal fitted. Operator to be trained in correct safety procedure for dusty work environments.  □ Su □ PPE □ Su □ Ad □ PPE □ Fitted with emissions compliant engine. □ Ad □ PPE □ Su Noise level below 85Db limit. □ Is □ Ad □ PPE	Hazard Identified	Likelihood	Consequence	Score	Comments (ie when and where hazard is present, task/activity)	Hierarchy of control	Current Controls	Action required
MEDIUM Working in confined spaces.  Long periods of operation  Sen Su Hearing protection decal fitted. Operator to be trained in correct safety procedure for dusty work environments.  Fitted with emissions compliant engine. Noise level below 85Db limit.  Fitted with emissions compliant engine. Noise level below 85Db limit.	an anyone be injured or suffer ill h	nealth from e	xposure to othe	r hazards?	-	- K		_
☐ El Fitted with emissions compliant engine. ☐ Su Noise level below 85Db limit. ☐ Is ☐ Ad ☐ PPE	☐ Chemicals ☐ Radiation ☐ Radiation ☐ Unsts ☐ Unsts ☐ Vibration ☐ Noise ☐ Toxic gases or vapours ☐ Other issues ☐ No	UNLIKELY	MAJOR	MEDIUM	Working in confined spaces. Long periods of operation	D PPE	No excessive furnes at high idle. Falls below 85Db limit. Hearing protection decal fitted. Operator to be trained in correct safety procedure for dusty work environments.	Z
	coes the plant generate significant of the plant generate significant of the plant generate significant of the plant generate surrounding area of the surrounding area of the plant generates are surrounding area of the plant generates ge	environment	al hazards			PPE B	Fitted with emissions compliant engine. Noise level below 85Db limit.	z

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## **RISK ASSESSMENT TABLES**

## Likelihood Table

CATEGORY	DESCRIPTION	
Almost Certain	Incident will occur at some time (0 – 1 month)	
Likely	Incident could occur at some time (1 month – 1 year)	
Possible	Incident is possible to occur (1 year – 2 years)	
Unlikely	Incident is possible, but unlikely to occur (2 years – 5 years)	
Rare	Cannot imagine that this could occur (over 5 years)	

## **Consequences Table**

CATEGORY	DESCRIPTION	
Minor	Effects unlikely to last until the next day.	
First Aid	Likely to affect employee the next day.	
Major	Medical Treatment injury needs formal medical treatment	
Critical	Injury requiring extensive medical treatment and/or hospitalization	
Catastrophic	Injury resulting in death or permanent incapacity	

## Risk Score Calculator

Likelihood			Consequences		
	Minor	First Aid	Major	Critical	Catastrophic
Almost certain	Medium	High	High	Very High	Very High
Likely	Medium	Medium	High	High	Very High
Possible	Low	Medium	High	High	High
Unlikely	Low	Low	Medium	Medium	High
Rare	Low	Low	Medium	Medium	High

## **Risk Priority Table**

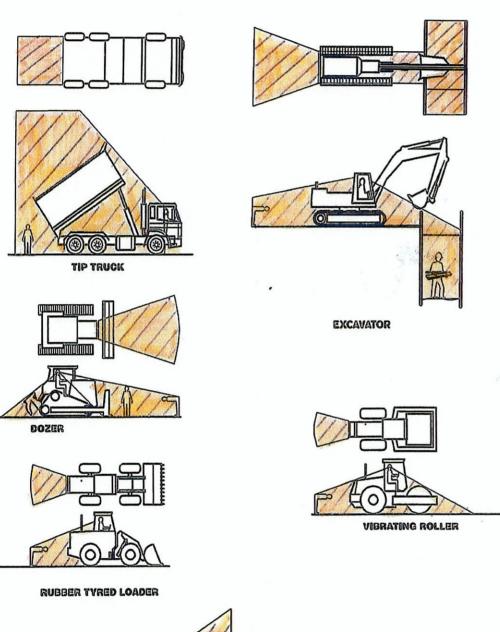
Descriptor	Priority	Action	
Very High	1	Immediate action required. The activity should cease immediately and short term safety controls implemented. Notify Manager and assess activity.	
High	2	Implement short term safety controls immediately. Notify Manager and assess activity	
Medium	3	Short term safety controls implemented to minimise risk of injury. Notify Manager and assess activity. Corrective Actions within one month.	
Low	4	Notify Manager and assess activity. Corrective Actions within three months (if possible).	

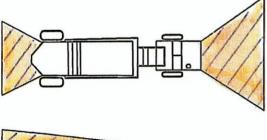
## BLIND SPOTS

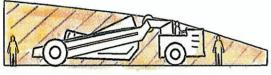
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## Safety around operating plant

Machines have blind spots where operators may not see people or objects nearby. The following diagrams illustrate typical examples of blind spots for some common mobile plant.







RUBBER TYRED SCRAPER

